

WELDING CERTIFICATE

№ 2749-CPR-EN1090-2-007

In compliance with EN 1090-1:2009+A1:2011, Table B.1, the following has been stated:

The manufacturer has provided evidence that he meets the requirements of European Standard EN 1090-2 for producing structural steel components

Manufacturer	"NORD" JSC Promishlena zona, 9116, Devnya, Bulgaria
Manufacturing plant (production facility of the manufacturer)	Promishlena zona, 9116, Devnya, Bulgaria
Standard:	EN 1090-2:2018
Execution Class:	EXC 3 according to БДС EN 1993-1-1: 2005 / A1: 2014, Annex C
Welding processes (Ref. № acc. to EN ISO 4063)	111 – Manual metal arc welding 135 – MAG welding with solid wire electrode
Base materials (Grade/standard)	gr.1.2 acc. to CEN ISO/TR 15608 and EN1090-2 tabl. 2 и 3 gr. 10.1 acc. to CEN ISO/TR 15608 and EN1090-2 tabl. 4
Responsible Welding Supervisor (Name, Surname, Date of birth, Qualification)	Dipl. Eng. Stefan Nikolaev Kotsev, born on 02.09.1982, IWE
Conformation:	All provisions concerning welding as described in the above mentioned technical specifications were applied.
First issue date:	12.09.2019
Next monitoring:	11.09.2020
Period of validity:	This certificate remain valid as long as the conditions laid down in the above mentioned technical specifications in reference or the manufacturing conditions or the Production Control System in the factory itself are not modified significantly.
Remark:	This welding certificate is integral part of the Certificate of conformity of the factory production control № 2749-CPR-004
Place and issue date	20.09.2019 Sofia



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Head of certification body

Certificate № 2749-CPR-EN 1090-2-007

General Terms

1. This certificate remain valid as long as the conditions laid down in the above mentioned technical specifications in reference or the manufacturing conditions in the factory itself are not modified significantly.
2. This certificate may be reproduced or published for advertising or other purposes only in its entirety. The wording of any marketing publications must not be contradictory to the contents of this certificate.
3. The certifying body reserves the right to perform inspections at the company's premises at any time, without having to give notice and subject to additional charge, in the event of questions arising with regard to the manufacturer's qualification.
4. This certificate may be withdrawn, amended or modified at any time, with immediate effect and without compensation, if the conditions under which it has been issued have changed or if the requirements of this certificate have not been complied with.
5. The certifying body must be notified of following changes:
 - a) new production plant or changes to key production facilities;
 - b) changes in the position of responsible welding supervisor;
 - c) introduction of new welding procedures, new basic materials and corresponding WPQR's (welding procedure qualification records);
 - d) new key production facilities.

In the cases referred to above the certifying body will arrange for an inspection to be performed by the inspection agency.

6. When the qualification has to be recertified The manufacturer must file an application with VBG SERV Ltd. at least two months prior to the expiration date.